

## 99,9 % reduced VOC

The Thermal Oxidizer allows for it

















# **VOC Thermal Oxidizer** for a clean process

The drying process of solar wafer metallization pastes evaporates fumes and smoke from volatile components of the organic compounds (VOCs). These fumes need to be safely removed from the process chamber of the dryer to ensure a high quality production of solar cells.

Due to the high temperatures inside the unit, the Thermal Oxidizer destroys the VOCs contained in the flue gas, such as alcohols, toluene, and terpineol with an efficiency of up to 99,9 %. Lowest concentrations of pollutants in the exhaust of the dryer ensure compliance with legal standards (i.e. TA Luft, Germany). Essentially the released gas from the oxidizing unit contains water and carbon dioxide elements.

	Run No. 1	Run No. 2	Run No. 3
Oxidizer Inlet VOC Concentration (g/m³)	1,64	1,71	2,07
Oxidizer Outlet VOC Concentration (g/m³)	0,00273	0,00145	0,00305
VOC Destruction Rate (%)*	99,8	99,9	99,8

<sup>\*</sup> measured in a real production process (Aluminium Backside Dryer) at Suniva USA

OXIDIZER SIZE L

### Facts and figures

#### Detail Information of the VOC Thermal Oxidizer

OXIDIZER SIZE M

#### System Types

Overall Length:	
Overall Width:	
Hight (without exhaus	t tube):
Weight:	
Voltage supply:	
connected load:	
connected load: total required suction	capacity <sup>2</sup>
total required suction	ıt³
total required suction Max. Solvent troughpo	ıt³

1,18 m
1,12 m
1,4 m
500 kg
3x400 VAC +/-5 %
50/60 Hz
34 KW
approx. 1000 m³/h
1600 g/h
4000 Wafer/h
115 Nm³/h
VOC destruction /
Ag and Al paste

2,3 m	
1,2 m	
1,3 m	
650 kg	
3x400 VAC +/-5 %	, 0
50/60 Hz	
66 KW	
approx. 1500 m <sup>3</sup> /	′h
2120 g/h	
5300 Wafer/h	
153 Nm³/h	
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<sup>&</sup>lt;sup>2</sup> depending on required mixing temperature at handover to facility exhaust

<sup>&</sup>lt;sup>3</sup> with technical limitation of solvent throughput / available for Rehm dryers ex works or retrofit to Rehm dryers